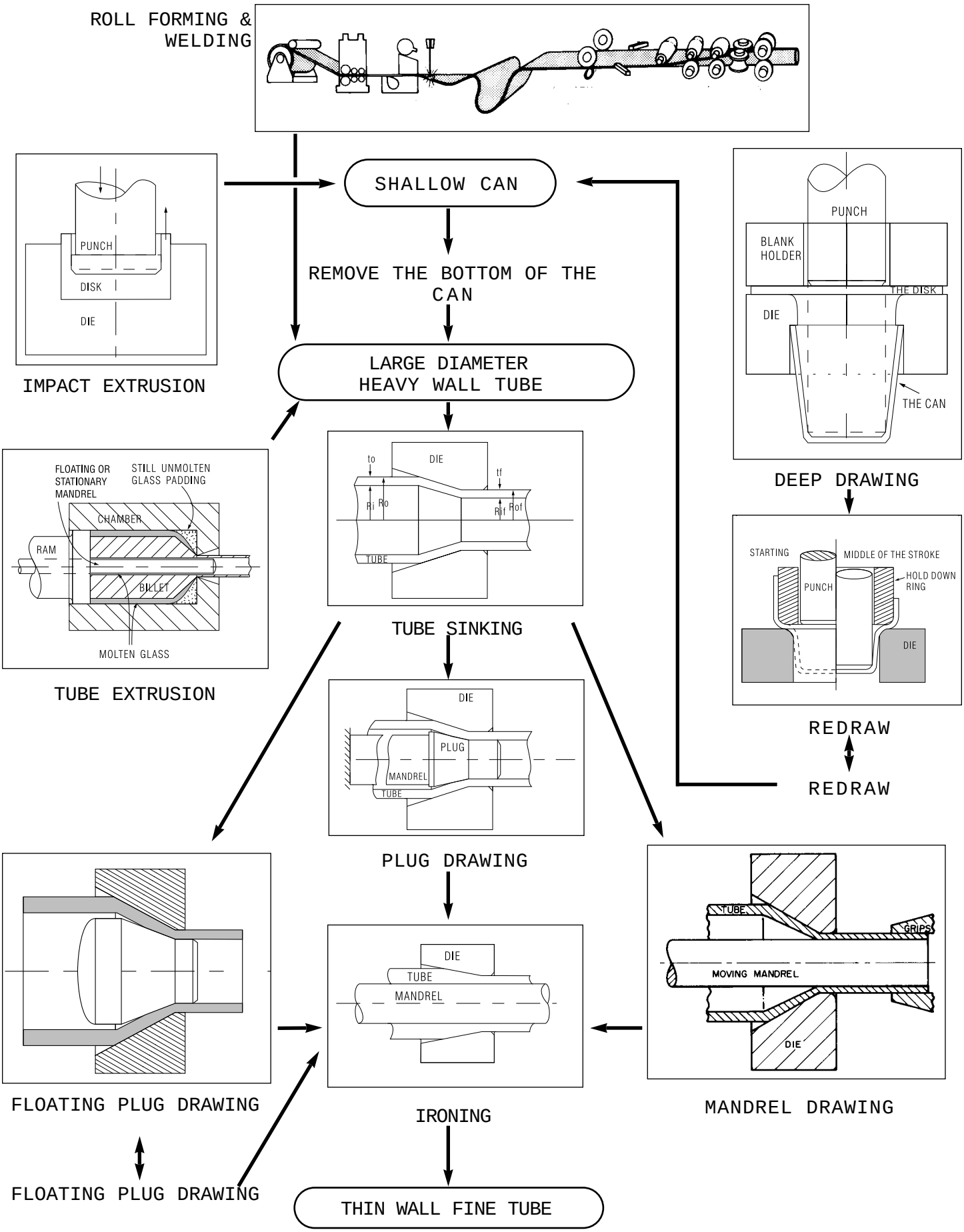

FIG. 1 SCHEMATIC ALTERNATE PASS REDUCTION SCHEDULES FOR TUBE MAKING